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# Defying the oxidative-addition prerequisite in cross-coupling through artful single-atom catalysts

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Heterogeneous single-atom catalysts (SACs) have gained significant attention for their maximized atom utilization and well-defined active sites, but they often struggle with multi-stage organic cross-coupling reactions due to limited coordination space and reactivity. Here, we report an "anchoring-borrowing" strategy combined facet engineering to develop artful single-atom catalysts (ASACs) through anchoring foreign single atoms onto specific facets of the non-innocent reducible carriers. ASACs exhibit adaptive coordination, effectively bypassing the oxidative-addition prerequisite for bivalent elevation at a single metal site in both homogenous and heterogeneous cross-couplings. For example, Pd<sub>1</sub>-CeO<sub>2</sub>(110) ASAC exhibits unparalleled activity in coupling with more accessible aryl chlorides, and challenging heterocycles, outperforming traditional catalysts with a remarkable turnover number of 45,327,037. Mechanistic studies reveal that ASACs leverage dynamic structural changes, with reducible carriers acting as electron reservoirs, significantly lowering reaction barriers. Furthermore, ASACs enable efficient synthesis of biologically significant compounds, drug intermediates, and active pharmaceutical ingredients (APIs) through a scalable high-speed circulated flow synthesis, underscoring great potential for sustainable fine chemical manufacturing.

The transition metal-catalyzed cross-coupling reaction is a cornerstone for organic synthesis, playing a crucial role in the fine chemical and pharmaceutical industries<sup>1-6</sup>. Despite the impressive performance of traditional homogeneous catalysts, they face challenges such as high costs, difficulties in catalyst recycling, and metal contamination in products<sup>7</sup>. In addition, the transition of the central metal atom from 0 valence to +2 valence during oxidative addition presents a significant energy barrier. In subsequent transmetallation and reductive elimination processes, a continuous evolution of valence states is imperative, placing high demand on the valance state change of the transition metal center. The search for highly efficient and selective heterogeneous catalysts for cross-coupling reactions is essential for advancing both fundamental chemistry and sustainable industrial production of fine chemicals and pharmaceuticals<sup>8,9</sup>.

Heterogeneous single-atom catalysts (SACs)<sup>10-14</sup> have emerged as a promising class of catalytic materials, attracting considerable interest for their ability to maximize atom utilization and provide well-

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defined active sites<sup>15–17</sup>, effectively linking the advantages of both homogeneous and heterogeneous catalysis in organic synthesis<sup>18–20</sup>. In general, the design of the support must ensure the stability of the metal center while allowing structural flexibility to achieve a highly active catalytic cycle. However, the chemical bonds between the metal centers and the support, which are necessary to prevent metal aggregation, often result in spatial constraints that limit the activation and adsorption of both coupling substrates. This restricts mononuclear metal species from effectively facilitating multi-stage organic cross-coupling reactions<sup>21–23</sup>.

Here, we demonstrate a novel "anchoring-borrowing" strategy combined with facet engineering of non-innocent reducible supports to create a class of artful single-atom catalysts (ASACs). This approach involves anchoring foreign single atoms onto specifically chosen facets of reducible metal oxides, allowing for the simultaneous "borrowing" of coordination oxygen as anchor sites and the carrier as an electron reservoir to form ASACs (Fig. 1a). These ASACs exhibit adaptive structures and distinct valence state evolution, effectively bypassing the need for bivalent changes at a single metal site, which is typically required in both conventional homogeneous and heterogeneous cross-couplings. For instance, Pd1-CeO2(110) ASAC demonstrates exceptional activity, even with less reactive aryl chlorides and challenging heterocyclic substrates. It outperforms traditional catalysts with high yields and remarkable stability, achieving a record-breaking turnover number (TON). Beyond the mechanistic insights, scalable high-speed circulated flow synthesis underscores the promising potential of ASACs for practical and large-scale synthesis of pharmaceutical intermediates and products.

# Results

#### The design of ASACs

ASACs can be created through the immobilization foreign single atoms on specific reducible metal oxide supports via their intrinsic surface oxygen coordination sites. For instance, the design of Pd<sub>1</sub> ASACs is achieved by anchoring Pd single atoms (Pd<sub>1</sub>) on reducible CeO<sub>2</sub> support, particularly effective on the (110) facet. On this facet, Ce and Pd atoms are simultaneously exposed at the outermost surface. The reducible CeO<sub>2</sub> support not only donates electrons to the metal center but also features surface-exposed Ce sites that preferentially adsorb halide ions during the oxidative addition process, facilitating the dissociation of aryl halides while providing adsorption sites for the dissociated halide ions. In contrast, anchoring Pd1 on the CeO2 (111) facet is predicted to be energetically unfavorable (Supplementary Table 1)<sup>24</sup>. Furthermore, Ce atoms on the CeO<sub>2</sub> (100) surface are embedded and fully coordinated by oxygen atoms, preventing these Ce sites from assisting dopant atoms in activating aryl halides. (Supplementary Fig. 1). On the CeO<sub>2</sub> (110) surface, both Pd and Ce sites are exposed and positioned close to each other, linked by two bridging oxygen atoms on the outermost surface. This structural proximity, combined with the sufficient electron-modulation ability of the reducible CeO<sub>2</sub> support, enable Pd<sub>1</sub> ASAC operates through dynamic structural changes, primarily involving the Pd centers, while the electron supply for Pdcatalyzed oxidative addition is predominantly provided by the reducible CeO<sub>2</sub> support. It allows ASAC to effectively adsorb and activate both reactant substrates for cross-coupling reactions (Fig. 1a). This contrasts with homogeneous Pd-catalyzed cross-coupling, which occurs over a single metal site and typically requires the elevation of valence state from Pd (0) to Pd (+2), resulting in high energy barriers. Here, the valence state of Pd site in ASAC during the oxidative addition remains nearly unchanged, attributed to the dynamic structural and charge state evolution. The energy cost of dynamic Pd-O bonding evolution is mitigated by subsequent interactions of the Pd atoms with the phenyl group and halogen species during oxidative addition, leading to a significantly reduced reaction barrier (Fig. 1b and Supplementary Fig. 2).

#### The synthesis and characterization of ASACs

Pd<sub>1</sub> ASACs were prepared by first calcining  $Ce(CH_3COO)_3 xH_2O$  to create CeO<sub>2</sub> support with abundance of (110) facets, as verified by X-ray diffraction (XRD) and Annular dark field scanning transmission electron microscopy (ADF-STEM, Supplementary Fig. 3b) characterization techniques. Pd single atoms were then anchored onto these CeO<sub>2</sub> supports using the established two-step annealing protocols (refer to experimental methods)<sup>25</sup>. The intrinsic O atoms on the CeO<sub>2</sub> surface can serve as coordination sites for Pd, forming ASAC. We also synthesized a series of catalysts with single-atom Pd loaded on various supports for comparison. A range of characterization tools were employed to elucidate local coordination structures of Pd1 ASACs and other reference samples. ADF-STEM confirmed the presence of isolated Pd single atoms in the Pd<sub>1</sub>-NC (Fig. 2b), Pd-Al<sub>2</sub>O<sub>3</sub> (Fig. 2c) and Pd<sub>1</sub> ASACs (Fig. 2d), with no observation of Pd nanoparticles or clusters. Electron energy loss spectroscopy (EELS) mapping further revealed that the Pd atom are coordinated by O atoms situated between two Ce atoms, forming an atomically dispersed Pd<sub>1</sub> ASAC site<sup>24,26</sup>. Furthermore, Fourier-transformed Extended X-ray Absorption Fine Structure (FT-EXAFS) spectra of Pd K-edge acquired over Pd1 ASACs and other SACs (Fig. 2e and Supplementary Table 2) all exhibit prominent features centered at 1.5 Å, attributed to the first Pd-O/N coordination shell. Notably, Pd1 ASAC possess a distinct peak around 2.9 Å, which is assigned to the second Pd-O-Ce shell<sup>27-29</sup>. No features associated with Pd-Pd metallic bonding were observed, confirming the atomic dispersion of Pd in all the ASAC and SAC samples. This observation is consistent with the absence of diffraction peaks associated with metallic Pd species in the powder XRD spectra (Supplementary Fig. 3c).

Further analysis of the Pd K-edge X-ray absorption near-edge structure (XANES) spectra (Supplementary Fig. 3d) reveal that Pd<sub>1</sub> ASAC displays a higher white line intensity and rising edge energy compared to Pd foil, with a shape and intensity distribution similar to that of PdO. This suggests an oxidation state of approximately +2 for Pd single atoms on CeO<sub>2</sub> support. A comparison between the experimental and the calculated XANES spectra of various proposed structures (Supplementary Figs. 4a-d) reveals that Pd<sub>1</sub> ASAC containing  $PdO_4$  motif on the CeO<sub>2</sub> (110) facet closely matches the experimental plot. The valence states of both Pd and Ce in the catalyst are further evaluated by X-ray photoelectron spectroscopy (XPS). Specifically, the peak at 338.0 eV in the Pd 3  $d_{5/2}$  spectrum (Supplementary Fig. 3e) can be assigned to the Pd<sup>2+</sup> species, consistent with the XANES results<sup>30–32</sup>. In addition, in the Ce 3d spectrum, peaks at 884.8 eV and 902.9 eV indicate the presence of Ce<sup>3+</sup> species, while the remaining peaks correspond to  $Ce^{4+}$  species<sup>14,33</sup>. Notably, the peak area ratio of  $Ce^{3+}$  to  $Ce^{4+}$ increases after the introduction of Pd atoms, suggesting a higher proportion of  $Ce^{3+}$  species upon Pd loading. Additionally, the Ce 3 d spectrum of Pd<sub>1</sub> ASAC exhibits a shift of 0.4 eV compared to CeO<sub>2</sub>, presumably due to the higher electronegativity of doped Pd compared to Ce (Supplementary Fig. 3f)<sup>34</sup>.

#### Performance in cross-coupling reactions

We first evaluated the catalytic performance of Pd<sub>1</sub> ASAC in Suzuki coupling reactions using various aryl halides and aryl boronic acids (ArB(OH)<sub>2</sub>). Pd<sub>1</sub> ASAC demonstrated exceptional performance as a heterogeneous catalyst, exhibiting excellent activity and a broad substrate scope in cross-coupling reactions with aryl iodides, bromides, and chlorides, across a range of electronic and steric characteristics (Fig. 3). Conventional heterogeneous Pd SACs typically exhibit low activity towards aryl chloride substrates due to the stronger carbon-chlorine bond and increased difficulty of the oxidative addition step compared to aryl bromides and iodides. However, Pd<sub>1</sub> ASAC effectively overcomes this challenge with a highly adaptive active center, significantly enhancing the Suzuki coupling reaction with aryl chloride substrates (4a to 4 f). Substrates with electron-



Heterogeneous ASACs

# Homogeneous catalyst

- Non-innocent reducible support: electron reservoir
- Bypass the valence state elevation for M<sub>1</sub>
- Molecular ligand: flexible but non-reducible
- Valence elevation demand for metal (M<sup>0</sup> to M<sup>2+</sup>)



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Fig. 1 | Illustrating the design of artful single-atom catalysts (ASACs) on reducible catalyst supports. a Rational design of ASAC for cross-coupling reactions, where  $M_1$  denotes the foreign single-metal-atom introduced to the reducible carriers. b Using single-atom Pd<sub>1</sub> anchored on the reducible CeO<sub>2</sub> as a representative example, this panel illustrates the dynamic structural and valence state evolution of the Pd<sub>1</sub> ASAC, which effectively circumvent the energy barrier for oxidative

addition in cross-coupling reactions, in contrast to traditional homogeneous catalyst systems where the reaction rate is largely limited by this step. The white, gray, green, orange, red, yellow, and blue spheres represent hydrogen, carbon, boron, bromine, oxygen, cerium, and palladium atoms, respectively. The pink and blue regions represent charge accumulation and loss, respectively.

donating or electron-withdrawing groups were converted into target products in high yield and selectivity, outperforming conventional homogeneous catalysts and reported heterogeneous catalysts (Supplementary Table 3). Additionally, Pd<sub>1</sub> ASAC demonstrates superior performance with heterocyclic substrates that are difficult to promote in homogeneous catalysis, achieving reaction products (**4 g** to **40**) with good isolated yields. Beyond aryl boronic acids, Pd<sub>1</sub> ASAC demonstrates high efficiency with a range of boron reagents, including aryl potassium trifluoroborates (ArBF<sub>3</sub>K), alkenyl-pinacolatoboryl (Bpin), and catecholatoboryl (Bcat). Moreover, Pd<sub>1</sub> ASAC exhibits remarkable versatility in facilitating Heck reactions with aryl halides and alkenes, as well as Sonogashira reactions involving aryl halides and alkynes (Supplementary Fig. 5), highlighting its broad applicability across diverse C–C coupling reactions.

Furthermore,  $Pd_1$  ASAC demonstrates superior stability and recyclability in Suzuki couplings. Under both high-conversion (-99%, Supplementary Fig. 6a) and low-conversion conditions (-60%, Supplementary Fig. 7), the catalyst maintains high activity with minimal loss even after 10 cycles. These results indicate its durability in practical applications. The catalyst's heterogeneity was further confirmed



**Fig. 2** | **Structure characterization of a representative Pd<sub>1</sub> ASAC. a** Illustrate atomic structures of single Pd atom on NC (left), Al<sub>2</sub>O<sub>3</sub> (right) and CeO<sub>2</sub> (middle). Atomic-resolution ADF-STEM image of Pd<sub>1</sub>-NC (**b**) and Pd<sub>1</sub>-Al<sub>2</sub>O<sub>3</sub> (**c**). **d** Atomic-

resolution ADF-STEM images and EELS mapping of Pd<sub>1</sub> ASAC supported by CeO<sub>2</sub>. Insert is the intensity profile along the dashed yellow line. **e** Pd K-edge Fourier transformed EXAFS spectra, with dotted lines representing the fitted data.

through thermal filtration experiments and inductively coupled plasma atomic emission spectroscopy (ICP-AES) analysis (refer to Supplementary Table 4 for details). The results revealed that the Pd content in the catalyst remained virtually unchanged before and after the reaction, with no detectable Pd residue in the solution. Additionally, XRD, XPS, and EXAFS analyzes also confirmed that the atomic structure of Pd in the recovered catalyst was consistent with that of the fresh Pd<sub>1</sub> ASAC (Supplementary Figs. 6b, c, and d). Owing to its remarkable activity and stability, Pd<sub>1</sub> ASAC achieved a TON up to 45,327,037 in cross coupling reactions, defined as the mole of converted aryl halides/mole of Pd catalyst (refer to Supplementary Fig. 8 for detailed reaction conditions and analysis). This TON is several orders of magnitude higher than those reported for previously known catalysts<sup>35-37</sup>.

#### Mechanistic elucidation with supporting evidence

We first conducted Density Functional Theory (DFT) calculations to gain theoretical insights into the superior catalytic performance of Pd<sub>1</sub> ASAC in Suzuki couplings (Fig. 4). Typically, three crucial steps including oxidative addition, transmetallation, and reductive elimination are involved in Suzuki coupling (Supplementary Fig. 9). In the oxidative addition, the reaction initiates with bromobenzene approaching the Pd site, leading to a dynamic evolution of the catalytic center of ASAC. This involves the opening of two Pd-O bonds in the PdO<sub>4</sub> motif accompanied with partial reduction of the Pd atom. Subsequently, bromobenzene dissociates with an energy barrier of 0.72 eV (**TSI**), which is predicted to be a rate-determining step and aligns with experimental reaction kinetics studies (Supplementary Figs. 10–12). The Pd atom subsequently coordinates with the dissociated phenyl



Fig. 3 | Representative substrate scope of Pd<sub>1</sub> ASAC catalyzed Suzuki cross-coupling reactions. The conditions of different substrates are shown in Supplementary Fig. 22.

and bromine species, forming a new planar four-coordinate configuration **II**, while the bromine species also interacts with an adjacent Ce site. The corresponding chemical reaction equations are shown in Supplementary Fig. 13. During this process, the Bader charge of the Pd atom shows minimal change, whereas the electron demanded for the oxidative addition is met by the reducible CeO<sub>2</sub> support in its Bader charge from -0.35 |e| to +0.24 |e|. Under alkaline conditions, the bromine species is readily substituted by a hydroxide group. The alkaline-activated phenylboronic acid dissociates into boronic acid and phenyl groups, with phenyl groups adsorbing onto the Pd atom, while the hydroxide group interacts with both Pd and adjacent Ce atoms. The two phenyl groups then couple to form the biphenyl product. During this reductive elimination step, the Bader charge of CeO<sub>2</sub> support gradually decreases from +0.1 |e| to -0.21 |e| and then to -0.64

|e|. Meanwhile, the Bader charge of the Pd atom shows only a minimal increase from +0.41 |e| (**TS2**) to +0.64 |e| (original state of ASAC).

To understand the driving force behind these adaptive coordination behaviors, we analyzed the evolution of the electronic structure of Pd<sub>1</sub> ASAC during the reaction (Fig. 4b, c and Supplementary Fig. 14). The density of states (DOS) and crystal orbital Hamilton population (COHP) calculation reveal that Pd-O bonds of the original PdO<sub>4</sub> motif exhibit significant antibonding character near the Fermi level (E<sub>F</sub>). In contrast, the antibonding characters in the tetra-coordinated structure formed after the dissociation of bromobenzene are notably reduced. The integrated COHP (ICOHP) further confirms that the Pd center exhibits stronger bonding interactions after bromobenzene dissociation (-5.24 eV vs. - 3.47 eV). Thus, the energy cost of opening two Pd-O bonds is offset by the subsequent interactions of the Pd atoms with



Fig. 4 | Mechanistic investigation of Suzuki cross-coupling over Pd<sub>1</sub> ASAC. a DFT-calculated reaction pathway and the corresponding energy profile. b CDOS for the 4*d*-orbitals of Pd with different coordination configurations and their *d*-orbital center positions. c DOS for the 5*d*-orbitals of Ce with different coordination configurations.

the phenyl group and Br species during oxidative addition. Additionally, in the square planar  $PdO_4$  motif ( $Pd_1$  ASAC), the *d* band center of Pd is positioned significantly below the  $E_F$ . When two Pd-O bonds in  $PdO_4$  motif are opened to form new tetra-coordinated structures (step II), the *d*-orbital centers of Pd shift closer to  $E_F$ , indicating the

active role of Pd atoms during the reaction. As a result, the Pd<sub>1</sub> ASAC can adaptively regulate the Pd electronic structure to facilitate catalysis through dynamic changes in coordination configuration. The PDOS analysis for the 5*d*-orbitals of Ce revealed a slight decrease in the integrated occupied state below  $E_F$  and a gradual increase in empty



**Fig. 5** | **Experimental mechanism verification and synthesis of Pd<sub>1</sub> ASAC. a** Operando Pd K-edge XANES of Pd<sub>1</sub> ASAC catalyst measured under the Suzuki coupling reaction conditions. **b** Corresponding Bader charge of Suzuki crosscoupling reaction over the Pd<sub>1</sub> ASAC. **c** Yield of biphenyl after two-hour reaction for Pd single atoms loaded on different supports at 298 K. **d** DFT Model and high-

resolution TEM images of Pd<sub>1</sub>-CeO<sub>2</sub>(111), Pd<sub>1</sub>-CeO<sub>2</sub>(110) ASAC, Pd<sub>1</sub>-CeO<sub>2</sub>(100). **e** Activity of Suzuki cross-coupling catalyzed by Pd single atoms supported on facet-dependent CeO<sub>2</sub>. Conditions: **1** (0.5 mmol), **2** (ArB(OH)<sub>2</sub>, 0.6 mmol), Pd<sub>1</sub>-CeO<sub>2</sub>(110) ASAC (5 mg, 0.35 mol%), K<sub>2</sub>CO<sub>3</sub> (1.5 mmol), H<sub>2</sub>O/EtOH (2 mL:2 mL), 25 °C, 2 h.

states, with these empty states shifting toward  $E_F$ . All these observations indicate the accumulation of positive charge over Ce as the reaction proceeds (from initial state Pd<sub>1</sub> ASAC to step **IV**). These results stem from the partial electron depletion from the CeO<sub>2</sub> support, which prevents continuous charge oxidation of a single Pd site (e.g., from +2 to +4), thereby significantly lowering the reaction barrier.

To validate the calculated reaction mechanisms, we preformed operando XANES of Pd K edge to monitor the local structure evolution of Pd atom during the reaction. The results show that the oxidation state of Pd in Pd<sub>1</sub> ASAC remains essentially unchanged during the Suzuki coupling reaction, consistent with our calculated Bader charge evolution (Fig. 5a, b and Supplementary Fig. 15). To further demonstrate the critical role of crystal facets as predicted, we also employed the facet-controlled synthesis to prepare three different CeO<sub>2</sub> samples with predominantly (111), (110), and (100) facets exposed, onto which Pd single atoms were loaded, as revealed in the corresponding HRTEM images (Fig. 5d and Supplementary Fig. 16). While the coordination environment of Pd atomic differs in these samples, it all remains atomically dispersed irrespective of the crystal facet onto which they were loaded (Supplementary Figs. 17–18). The Pd<sub>1</sub> loaded on the CeO<sub>2</sub>(110) sample exhibits exceptional performance in coupling reactions with aryl halides and phenylboronic acid. In contrast, Pd single atoms on the other two crystal facets showed negligible activity (see Fig. 5e), corroborating our theoretical finding and analysis above.

To further verify the universality of the unique electron-donating ability of reducible supports, we synthesized a series of catalysts with single-atom Pd loaded on various supports for performance evaluation (Supplementary Figs. 19–20). Using the coupling between



**Fig. 6** | **Application of Pd<sub>1</sub> ASAC catalyzed Suzuki cross-coupling reactions. a** The synthesis of key intermediates of drug molecules. **b** Modification of drug molecules. **c** The synthesis of pesticide. **d** Large-scale circulated flow synthesis of bifenazate. Conditions: **a**: **1** (0.5 mmol), **2** (ArB(OH)<sub>2</sub>, 1.5 mmol), Pd<sub>1</sub> ASAC (5 mg, 0.35 mol%), K<sub>2</sub>CO<sub>3</sub> (1.5 mmol), THF/H<sub>2</sub>O (2 mL: 2 mL), 100 °C, 36 h. b: **1** (0.5 mmol), **2** (ArB(OH)<sub>2</sub>, 0.6 mmol), Pd<sub>1</sub> ASAC (5 mg, 0.35 mol%), K<sub>2</sub>CO<sub>3</sub> (1.5 mmol), EtOH/H<sub>2</sub>O

 $(2 \text{ mL}: 2 \text{ mL}), 80 ^{\circ}\text{C}, 10 \text{ h. c: } 1 (0.5 \text{ mmol}), 2 (ArB(OH)_2, 0.6 \text{ mmol}), Pd_1 ASAC (5 mg, 0.35 mol%), K_2CO_3 (1.5 mmol), EtOH/H_2O (2 mL: 2 mL), 100 ^{\circ}\text{C}, 20 \text{ h. d: } 1 (0.5 \text{ mmol}), 2 (ArB(OH)_2, 0.6 \text{ mmol}), K_2CO_3 (1.5 \text{ mmol}), Pd_1 ASAC (5 mg, 0.35 mol%), THF/H_2O (2 mL: 2 mL), 100 ^{\circ}\text{C}, 24 \text{ h}, isolated yield. e: 1 (0.5 mmol), 2 (ArB(OH)_2, 2.5 mmol), Pd_1 ASAC (10 mg, 0.7 mol%), K_2CO_3 (2.5 mmol), THF/H_2O (2 mL: 2 mL), 100 ^{\circ}\text{C}, 36 \text{ h}. The synthesis conditions of bifenazate are shown in Supplementary Figs. 24 and 27.$ 

bromobenzene and phenylboronic acid as a model reaction, we assessed these catalysts, each containing the same amount of Pd (0.02 mol%), under consistent reaction conditions: 298 K for 2 h (Fig. 5c), 323 K for 2 h (Supplementary Fig. 21a), and 353 K for 1 h (Supplementary Fig. 21b). Pd<sub>1</sub> supported on reducible metal oxides demonstrated notable performance including CeO<sub>2</sub>, Co<sub>3</sub>O<sub>4</sub>, TiO<sub>2</sub>, and Fe<sub>2</sub>O<sub>3</sub>. Among them, Pd<sub>1</sub> on CeO<sub>2</sub>(110) still gave the highest activity under all tested conditions. In contrast, non-reducible supports such as N-doped carbon<sup>38</sup> (Pd<sub>1</sub>-NC) or Al<sub>2</sub>O<sub>3</sub> (Pd<sub>1</sub>-Al<sub>2</sub>O<sub>3</sub>) exhibit no activity, even at 353 K. In the case of Pd<sub>1</sub>-NC, the local coordination of Pd atoms is saturated, while on Pd<sub>1</sub>-Al<sub>2</sub>O<sub>3</sub>, the Al atoms from the support is not able to donate charge efficiently during the reactions. Consequently, neither of these supports can effectively trigger the reactions (Supplementary Videos 1-3). This comparative experiment highlights the importance of reducible supports in creating highly adaptive ASAC sites, thereby promoting efficient cross-coupling reactions.

#### Synthetic applications and scalable flow synthesis

After gaining mechanistic insights, we further explored the application of  $Pd_1$  ASAC in synthesizing biologically significant compounds and

therapeutic agents (Fig. 6a). Notably, Pd<sub>1</sub> ASAC has demonstrated high efficacy in producing important drug intermediates with moderate to excellent yields. Aryl bromides, including those with substantial steric hindrance and strongly coordinating substituents such as nitro groups, reacted smoothly with aryl boronic acids, leading to the successful formation of products (**4ae**, **4af**, **4ah**, **4aj**) with satisfactory yields. Additionally, the catalyst exhibits excellent tolerance for unprotected functional groups, such as hydroxyl and carboxyl groups, producing the desired products (**4ag**, **4ai**) in high yields.

The preferential reactivity of aryl iodides over aryl bromides, leading to the formation of product **4ak** in a good yield, highlighting the potential for diverse transformations of aryl halides. Additionally, the Pd<sub>1</sub> ASAC's remarkable reactivity and stability underscore its application for late-stage modifications of complex biologically relevant scaffolds and drug molecules. This method effectively facilitates the generation of late-stage-derivatized products (**4am-4ao**) in good yields from a pharmaceutical compound benzbromarone (Fig. 6b). Furthermore, Pd<sub>1</sub> ASAC was effective in the multistep synthesis of pharmaceutical compounds. For example, the synthesis of bifenazate, a novel acaricide used to control spider mites across various crops, was achieved using 5-bromo-2-methoxyaniline as the starting material. The cross-coupling precursor **1aa** was successfully prepared and subsequently subjected to  $Pd_1$  ASAC catalyzed cross-coupling with phenylboronic acid. This process yielded bifenazate in a 92% isolated yield (Fig. 6c).

The automated synthesis of organic molecules using a flow reactor presents significant industrial advantages<sup>39</sup>, including enhanced efficiency, scalability, and safety. We further employed Pd<sub>1</sub> ASAC in a high-speed circulation flow reactor<sup>40</sup> (Fig. 6d and Supplementary Figs. 25-27), designed for heterogeneous catalysis in a flow motion. A customized circulation flow system was assembled, comprising a reagent reservoir, a peristaltic pump, a perfluoroalkoxyalkane (PFA) tubing coil, and a heating module. At a 10-gram scale, the substrate 1 u was mixed with 400 mg Pd<sub>1</sub> ASAC, 12 g phenylboronic acid and 13.8 g potassium carbonate in 240 mL of EtOH/H<sub>2</sub>O (2:1) to form a slurry. The slurry was continuously pumped at 40 mL/min through the PFA tubing reactor (outer diameter (O.D.) = 4.8 mm, inner diameter (I.D.) = 3.2 mm, volume (V) = 240 mL), which was heated to 80  $^{\circ}$ C with the heating module (All setup parameters were optimized according to Supplementary Fig. 18). The reaction mixture was recirculated back to the reservoir until the reaction was completed, yielding bifenazate in 86% isolated yield. The high-speed circulation flow exhibited significantly improved reaction rates compared to conventional batch synthesis (5 h vs. 12 h) due to superior mixing efficiency. These results underscore the catalyst's efficacy in modifying and synthesizing complex pharmaceuticals, with the high-speed circulation flow synthesis demonstrating its potential for practical applications in the pharmaceutical industry.

# Discussions

Our work demonstrates that ASACs fabricated through the "anchoringborrowing" strategy combined with non-innocent reducible support facet engineering exhibit outstanding activity and stability even in coupling with less reactive aryl chlorides or challenging heterocyclic substrates, surpassing conventional catalysts with high yields and exceptional stability, achieving a record-breaking TON. Such ASAC operates through dynamic structure changes and effectively circumvents the need for bivalent changes at a single metal site in both conventional homogeneous and heterogeneous Suzuki couplings, significantly lowering the reaction barrier. Furthermore, ASACs exhibit extraordinary efficiency in synthesizing biologically significant compounds, drug intermediates, and pharmaceutical compounds through a scalable high-speed circulated flow synthesis, underscoring their remarkable potential for sustainable fine chemical manufacturing.

# Methods

# Synthesis of CeO<sub>2</sub>

Ce(CH<sub>3</sub>COO)<sub>3</sub>·xH<sub>2</sub>O was heated in a muffle furnace at 350 °C (with a heating rate of 2 °C min<sup>-1</sup>) for 2 h. Subsequently, the temperature was improved to 550 °C (at a heating rate of 2 °C min<sup>-1</sup>) for 5 h to obtain CeO<sub>2</sub>.

# Synthesis of CeO<sub>2</sub>(100)

9.6 g sodium hydroxide (NaOH) was dissolved in 35 mL deionized water. 0.868 g Ce(NO<sub>3</sub>)<sub>3</sub>·6H<sub>2</sub>O was dissolved in 5 ml of deionized water. Subsequently, the cerous nitrate solution is slowly added in drops to the sodium hydroxide solution, which is constantly stirred. The obtained slurry was placed in a Teflon bottle, which was stirred for 30 mins. The Teflon bottle was placed inside a tightly sealed stainless-steel vessel autoclave, which was then placed into a temperature-controlled electric oven and subjected to hydrothermal treatment at 180 °C for 24 h. After completion, products were separated via centrifugation, followed by washing with H<sub>2</sub>O/EtOH. Subsequently the precipitates were dried overnight at 60 °C in air. The resulting

products were annealed in air at 500  $^{\circ}\mathrm{C}$  for 2 h, yielding light-yellow powders.

#### Synthesis of CeO<sub>2</sub>(110)

The other procedures were the same as those described above, except that the hydrothermal treatment was changed to  $140 \,^{\circ}$ C for 18 h.

#### Synthesis of CeO<sub>2</sub>(111)

325.73 mg Ce(NO<sub>3</sub>)<sub>3</sub>· $GH_2O$  and 1.24 mg sodium phosphate (Na<sub>3</sub>PO<sub>4</sub>) were mixed in 30 mL of deionized water. The other procedures were the same as those described above, except that the hydrothermal treatment was changed to 170 °C for 12 h.

#### Synthesis of Pd<sub>1</sub>-facet-dependent CeO<sub>2</sub>

PdCl<sub>2</sub> (2 mg) and CeO<sub>2</sub> (300 mg) were dispersed in 0.5 M HCl solution (30 mL), mixed well with vigorous stirring, sonicated for 30 min, and then evaporated to dryness by a rotary evaporator. Subsequently, it was dried at 70 °C, and then annealed at 300 °C (with a heating rate of  $5 \,^{\circ}$ C min<sup>-1</sup>) for 5 h. After a thorough wash with DMSO, two more washes with EtOH/H<sub>2</sub>O and drying at 80 °C, the powder was heated at 500 °C for 5 h under static air (at a heating rate of  $1 \,^{\circ}$ C min<sup>-1</sup>).

#### Synthesis of Pd<sub>1</sub>-different metal oxide supports

Metal oxides were obtained by calcining their nitrate precursors in the same manner as preparing CeO<sub>2</sub>. The metal salt precursor was replaced with  $(NH_4)_2PdCl_4$  (1.8 mg) and dispersed it and the metal oxide (300 mg) in deionized water (30 mL). The subsequent process was the same as the preparation of Pd<sub>1</sub>-CeO<sub>2</sub>.

#### Synthesis of Pd<sub>1</sub>-PCN

Dicyandiamide was calcined at 550 °C (heating rate, 2.3 °C min<sup>-1</sup>) for 4 h in a muffle furnace, after which it was thermally exfoliated at 500 °C (heating rate, 5 °C min<sup>-1</sup>) for 5 h to obtain the PCN nanosheets. The fabrication of Pd<sub>1</sub>-PCN is consistent with that of Pd<sub>1</sub>-CeO<sub>2</sub>, except that the first and second heating steps need to be carried out under nitrogen protection, and the drying step is carried out in a vacuum oven.

#### Synthesis of Pd<sub>1</sub>-NC

Zn(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O (7.65 g) and 2-methylimidazole (17.49 g) were dispersed in 600 mL deionized water, respectively. The two were quickly mixed and stirred and then left to stand for 12 h. The two-dimensional zeolite imidazolate framework (2D-ZIF-8) was separated by centrifugation, washed with EtOH/H<sub>2</sub>O, and then dried overnight at 80 °C. A mixture of 1 g of 2D-ZIF-8 and 20 g of KCl was mixed in 80 mL of deionized water and subjected to rotary evaporation for drying. The dried product was then heated to 110 °C overnight. Subsequently, the material was heated to 700 °C under a nitrogen atmosphere at a rate of 2 °C min<sup>-1</sup> for 5 h. NC was acquired by washing with 2 M HCl, EtOH/H<sub>2</sub>O solution, and drying at 80 °C overnight. Except that the first and second heating temperatures are 200 °C and 550 °C, respectively, the preparation of Pd<sub>1</sub>-NC is consistent with that of Pd<sub>1</sub>-PCN.

#### Material characterization

Wide-angle X-ray diffraction (XRD) patterns were carried out on a Bruker D8 Focus Powder X-ray diffractometer using Cu K $\alpha$  radiation (40 kV, 40 mA) at room temperature. Transmission electron microscopy (TEM) images were obtained with an FEI Titan 80-300 S operated at 200 kV. ADF-STEM imaging was carried out using an aberration-corrected JEOL ARM-200F system equipped with a cold field emission gun and an ASCOR aberration corrector, EELS mapping (200 kV by a Gatan Quantum ER system with a frame exposure time of 10 s), EDS (200 kV by an Oxford Aztec EDS system). X-ray photoelectron spectroscopy (XPS) measurements were carried out in a custom-

designed ultrahigh-vacuum system with a base pressure lower than  $2 \times 10^{-10}$  mbar. Al K $\alpha$  (hv = 1486.7 eV) was used as the excitation source for XPS. The metal loadings in all the samples were measured by ICP-AES. <sup>1</sup>H, <sup>13</sup>C, and <sup>19</sup>F NMR spectra were recorded on Bruker Avance Neo 400 or 500 spectrometers. X-ray absorption near edge structure (XANES) and extended X-ray absorption fine structure (EXAFS) of Pd K-edge were measured in fluorescent mode at room temperature at beamline 7-BM QAS of the National Synchrotron Light Source II (NSLS-II), Brookhaven National Laboratory. A Si (111) double-crystal monochromator was used to filter the X-ray beam. Metal foils were used for the energy calibration, and all samples were measured under transmission mode at room temperature. EXAFS oscillations x(k) were extracted and analyzed using the Demeter software package<sup>41,42</sup>. Operando XAFS experiments of the Pd K-edge were performed using a Si (311) monochromator crystal at the BL14B2 beamline at SPring-8, in Japan. A custom-made cell was employed, and data were recorded in fluorescent mode at room temperature. Subsequent data processing via the ATHENA module implemented in the IFEFFIT software package<sup>43</sup>.

#### Suzuki cross-coupling reactions

Aryl halide, phenylboronic acid, base, catalyst, and solvent were added to the screw-top reaction tube in appropriate proportions. The reaction tube was put into an oil bath preheated to an appropriate temperature, and the stirring time was set according to the needs of different substrates. After the reaction, the mixture was extracted with dichloromethane (DCM), and then the solution was evaporated utilizing a rotary evaporator. Finally, the pure product was acquired by purifying the residue by silica gel column chromatography.

#### Heck cross-coupling reactions

Aryl halide (0.5 mmol), terminal alkene (1 mmol),  $K_2CO_3$  (1.5 mmol), catalyst, 4 mL of EtOH/H<sub>2</sub>O (1:1) were added to the screw-top reaction tube. The tube was heated and stirred in a 110 °C oil bath for 10 h. The post-processing process is consistent with the Suzuki reaction.

#### Sonogashira cross-coupling reactions

Aryl halide (0.5 mmol), terminal alkyne (0.75 mmol),  $K_2CO_3$  (1.5 mmol), catalyst, 4 mL of EtOH/H<sub>2</sub>O (7:1) were added to the screw-top reaction tube. The tube was heated and stirred in a 100 °C oil bath for 10 h. The post-processing process is consistent with the Suzuki reaction.

# **Recyclability test**

4-Bromotoluene (5 mmol), phenylboronic acid (6 mmol),  $K_2CO_3$  (15 mmol), catalyst, EtOH/H<sub>2</sub>O (20 mL/20 mL) were sequentially added to the round-bottomed flask. The flask was heated and stirred in a 100 °C oil bath for 1 h. The products were extracted with DCM, and the yield was calculated by GC analysis. The catalyst was isolated by centrifugation, washed with EtOH/H<sub>2</sub>O, and dried at 80 °C overnight for the next cycle. To avoid the decrease in efficiency caused by the loss of catalyst during operation, it is necessary to keep the dosage ratio of catalyst, substrate, solvent, and base constant in each cycle.

# **Computational details**

All DFT calculations were carried out by the Quickstep code in the CP2K package<sup>44</sup>. The exchange and correlation interactions of valence electrons are approximated by the Perdew-Burke-Ernzerhof (PBE) functional<sup>45</sup>. The Goedecker-Teter-Hutter (GTH) type pseudopotential was adopted to treat the effect of core electrons, and the Gaussian and auxiliary plane wave (GPW) double zeta basis set was applied to describe the valence electron. The cut-off of 400 Rydberg was used to define the planewave cut-off for the finest level of the multi-grid, and the cut-off for the grid to map Gaussians in real space (relative cut-off energy) was set to 60 Rydberg. The single gamma-point grid sampling was adopted for Brillouin zone integration. The total energy was

converged to  $1 \times 10^{-6}$  Rydberg during all self-consistent field (SCF) steps. The DFT + U method with the effective Hubbard term (U<sub>eff</sub> = U - J) of 5.0 eV was used to describe Ce 4 f states, which is consistent with our previous studies<sup>46</sup>, and the Grimme's D3 corrections method was employed to consider the dispersion interaction<sup>47</sup>. The transition states were searched by the climbing-image nudged elastic band (Cl-NEB) method, including at least 6 replicas<sup>48</sup>. All electronic structure analyzes were calculated by sampling in a  $2 \times 2 \times 1$  Monkhorst-Pack grid using the Vienna ab initio simulation package (VASP) software package<sup>49,50</sup>. The Bader charge analysis is performed based on the code developed by Henkelman et al.<sup>51,52</sup> and the projected crystal orbital Hamilton population (COHP) was calculated using the LOBSTER tool<sup>53,54</sup>. Detailed input files for structural optimization can be found in the supplementary information.

The CeO<sub>2</sub>(110)-p(3×3) surface slab was used to model the substrate with cell parameters of a = 16.23 Å, b = 11.48 Å and c = 27.65 Å. The slab consists of five atomic layers, in which the bottom two atomic layers were frozen while the remaining layers were allowed to relax. Moreover, a vacuum thickness of 20 Å was set along the z-direction to avoid interactions between periodic images. The Pd single-atom is anchored on the CeO<sub>2</sub>(110) surface hollow site, and the optimized Pd<sub>1</sub> ASAC structure shows that Pd-O bond lengths are 2.09 Å and Pd-Ce bond lengths are 2.94 ~ 3.08 Å, which are in good agreement with the experimental results (Supplementary Fig. 28 and Supplementary Table 2). The Gibbs free energies were calculated by using the equation: G = E<sub>DFT</sub> + E<sub>ZPE</sub> + H – TS, where E<sub>DFT</sub> is the DFT-calculated electronic energy, E<sub>ZPE</sub> is the zero-point energy (ZPE), and H and S are the enthalpy and entropy contributions from nonimaginary vibrations.

# Data availability

Relevant data supporting the key findings of this study are available within the article and the Supplementary Information file. All raw data generated during this study are available from the corresponding authors upon request.

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# Author contributions

J.Lu. supervised the project and organized the collaboration. J.S., X.H. and J.Lu. conceived the research and designed the experiment. J.S. performed materials synthesis and characterization with the supervision of X.H., and J.Lu. J.S., D.T. and Y.Y. performed the activity test and organic synthesis. L.M., S.X., and P.H. performed the XAFS measurement and structure analysis. G.W. carried out theoretical calculations under the supervision of Y.-G.W. D.T. and Y.Y. performed the flow synthesis under the supervision of J.W. R.M. synthesized CeO<sub>2</sub> with different crystal facets. Y. X performed operando XAFS measurements and analysis under the supervision of D.W. Y.T., Q.C., and J.C., helping optimize schematics. X.Z., H. Lin., X.F. and H. Li. performed electron microscopy experiments and data analysis. J.L. Li and J.H. Li created videos. Q.H., J.Li. and Q.-H.Y. contributed to the scientific discussion. All authors contributed to the discussion of the manuscript.

# **Competing interests**

The authors declare no competing interest.

# **Additional information**

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